

What is claimed is:

1. A method for manufacturing pliable sponge comprising steps of:
 - A. foaming a sponge material through mold forming to
5 form a sponge containing cavities;
 - B. heating a molding device until reaching the sponge melting temperature; and
 - C. sinking the molding device in the sponge at a random spot on the surface thereof and melting a portion of
10 the sponge in irregular directions to form irregular pliable portions which have varying depths.
2. The method of claim 1, wherein after the molding device has been sunk into the sponge, it is dragged from the random spot along an irregular moving path in the sponge
15 to form an indented crevice, the moving path being a curve.
3. The method of claim 1, wherein the molding device is curved.
4. The method of claim 1, wherein the molding device is rectangular.
- 20 5. The method of claim 1, wherein the molding device is helical.